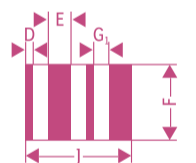




File information		Mandatory in	
		TD	Printfile
Issue date of TD:	19.04.2018	Yes	Yes
PPM SKU:	P007998	No	Yes
PPM SKU version:	008	No	Yes
Issue date of artwork:	14/MAY/2020	No	Yes
Print colors:	PAN Black    PAN 293    PAN 414	No	Yes
Mat. No. Pack. Site:	315865-08	No	Yes
Min. font size:	7 pt		
Legend case version:	V4.0 01/OCT/2012 (please do not change or remove it)		



MASS D 0,5 mm  
 MASS E 1,5 mm  
 MASS G<sub>1</sub> 1,0 mm

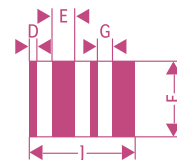
Example  
 Technical information  
 Control Code Type: Laetus Code

Technical information			
a = Batch No.	b = Expiry date		
c = Manufacturing date	d = Price/Sample/Clinic		
e = GTIN, NTIN, Product Code	f = Serial-no.		
Technical colors			
BI-Diecut-Legendcase	Free area	BI-Lacquer-free	
BI-Braille	BI-Function-varnish	BI-Spot-varnish	
BI-Embossing low	BI-Embossing medium	BI-Embossing high	

Additional Requirements of Packaging site													
Template name: FB_53x35x90_S3	Index: 8.0												
Only for BI-internal use, Template according to Drawing No.: SP-15-0052-001-B_Index_e													
Opening perforation cut see order specification													
Bleed over laping 1.5 mm													
Positioning of prefixes and example of variable data These are just examples, format of date will always be in accordance to valid VDR.													
<table border="0"> <tr> <td style="text-align: center;">without manufacturing date</td> <td style="text-align: center;">with manufacturing date</td> </tr> <tr> <td>GTIN 00305970100614 (on other flap)</td> <td>GTIN 00305970100614 (on other flap)</td> </tr> <tr> <td>Serial 12345678901234</td> <td>Serial 12345678901234</td> </tr> <tr> <td>Batch 123456</td> <td>Batch 123456</td> </tr> <tr> <td>Expiry Date 12 2017</td> <td>Expiry Date 31/12/2017</td> </tr> <tr> <td></td> <td>Mfg.Date 31/12/2015</td> </tr> </table>		without manufacturing date	with manufacturing date	GTIN 00305970100614 (on other flap)	GTIN 00305970100614 (on other flap)	Serial 12345678901234	Serial 12345678901234	Batch 123456	Batch 123456	Expiry Date 12 2017	Expiry Date 31/12/2017		Mfg.Date 31/12/2015
without manufacturing date	with manufacturing date												
GTIN 00305970100614 (on other flap)	GTIN 00305970100614 (on other flap)												
Serial 12345678901234	Serial 12345678901234												
Batch 123456	Batch 123456												
Expiry Date 12 2017	Expiry Date 31/12/2017												
	Mfg.Date 31/12/2015												
prefix e (GTIN/NTIN/product-code) and number have to be included into the artwork. This human readable information will not be printed online.													
space for vignette or lacquer free area for special requirements can not be combined													



File information		Mandatory in	
		TD	Printfile
Issue date of TD:	27.11.2013	Yes	Yes
PPM SKU:	P007996	No	Yes
PPM SKU version:	007	No	Yes
Issue date of artwork:	17/APR/2020	No	Yes
Print colors:	PAN Black	No	Yes
Mat. No. Pack. Site:	28564494-07	No	Yes
Min. font size:	5 pt		
Legend case version:	V4.0 01/OCT/2012 (please do not change or remove it)		



MASS F 4,5 mm  
 MASS D 0,35 mm  
 MASS E 1,0 mm  
 MASS G 0,65 mm

Example  
 Technical information  
 Control Code Type: Laetus mini

Technical information		
a = Batch No.	b = Expiry date	
c = Manufacturing date	d = Price/Sample/Cinic	
Technical colors		
BI-Diecut-Legendcase	Free area	BI-Lacquer-free
BI-Braille	BI-Function-varnish	BI-Spot-varnish

Additional Requirements of Packaging site	
Template name: TD-LA_72x27_2Px	Index: g
<p>Diecut/Dimension-Frame have to stay visible in artwork for review purposes. It has to stay on "Diecut-Legendcase"-Layer.</p>	
<p>If a Barcode or a Data Matrix Code is required due to technical reasons, please keep a minimum distance to the edges of 2 mm.</p>	